

U-POL

PRODUCTS

HS GRAVITEX PLUS

Stone Chip Protector

Description

HS GRAVITEX PLUS is a tough, hard, durable coating designed to reproduce the manufacturers original stone chip finish. It will protect against stone chips, salt, damp and rust. **HS GRAVITEX PLUS** will also help to deaden sound and vibrations and is, therefore, ideal for application to panels and inside engine compartments. The high build formula will cover weld marks and seams, often in one application.

Surface preparation and instructions for use

HS GRAVITEX PLUS stone chip protector can be used on the following surfaces:-

- Suitably prepared bare metal. For overcoating aluminium, **ACID #8** etch primer is recommended.
- Original paint surfaces (with the exception of thermoplastic acrylics).

Thoroughly clean and degrease old paint surfaces with a suitable spirit wipe or thinner. Wet flat with 400 grade paper. For bare metal use 180 grade paper. Re-clean and dry.

Application

Shake the tin before use. Apply with a clean Schutz gun or brush. Allow approximately 10-15 mins. for the solvent to flash off when building a thick coat.

Thinners

HS GRAVITEX PLUS is supplied ready for use. However, up to 5% of good quality cellulose thinners may be added to vary the texture. Use cellulose thinners or similar proprietary products to clean the gun after use.

Build and pressure

One coat of **HS GRAVITEX PLUS** will give a build of approximately 100-150 microns and a pressure of between 2.76 - 4.82 BAR is required at the gun. Less or more pressure will give a flatter or more rippled effect.

Drying time

Approximately 2 hours at normal shop temperature or 30 mins. at low bake (80°C). Drying time is dependent on film thickness, humidity and temperature.

Over-painting

HS GRAVITEX PLUS may be over-painted with most paint systems. With 2 pack acrylic paints its can be over-painted wet on wet. For optimum gloss and durability the use of a primer is recommended.

Product codes

BLACK GRA/NB1 -	Black / 1L tin.
GREY/GRA/GG1 -	Grey / 1L tin.
WHITE GRA/BW1-	White / 1L tin.

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