

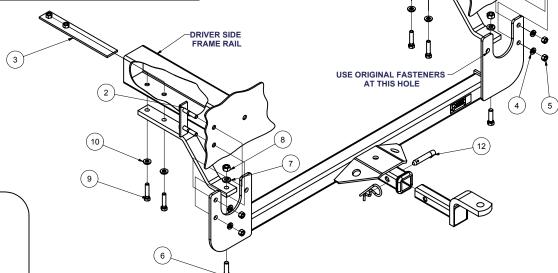
11805

MERCEDES BENZ 300 TD

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 2,500 LBS. TRAILER WEIGHT & 200 LBS. TONGUE WEIGHT.

DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	CM-11805-A	.50 x 1.50 ARM
2	2	CM-11805-BP2	WELDMENT ASSEMBLY
3	2	CM-11805-BP	WELDMENT ASSEMBLY
4	8	3/8"	LOCK WASHER
5	4	3/8 - 16	HEX NUT
6	2	7/16-14 x 1 1/2	HEX BOLT
7	2	7/16	HELICAL LOCK WASHER
8	2	7/16-14	HEX NUT
9	4	3/8 - 16 x 1 3/4	HEX TAP BOLT
10	4	3/8"	WASHER
11	1	D-55001	1 1/4" CURT BALL MOUNT
12	1	F-4 PIN	HITCH PIN
13	1	F-4 CLIP	HITCH PIN CLIP



INSTALLATION STEPS

HITCH WEIGHT: <u>27</u> LBS.

INSTALL TIME: <u>45</u> MINUTES

DRILLING REQUIRED

INSTALL NOTES:

1) Remove the rear bumper by removing both bumper shock strut flanges from the rear of the car's body, leaving struts attached to the bumper.

NOTE: The back-up light wires and grommets should be disconnected and made free from inside the car, before removing bumper. Temporarily remove the spare tire and window washer tank.

- 2) Install bolt plates through the vertical hitch plates in place of the two outside original screws at each strut flange. Temporarily mount the hitch with nuts shown. Do not install bumper yet.
- 3) Bolt arm brackets to the hitch frame assembly using fasteners as shown. Using the hitch as a template, drill the bottom surface of the car frame two places per side. Install one backing plate per side into the box frame at the body opening and install the balance of the fasteners.
- 4) Remove the nuts in the vertical plate and reinstall the rear bumper at the struts at three holes on each side. Use original fasteners in empty hole. Carefully reinstall the back-up light wire and grommets as bumper is replaced.
- 5) Torque all 3/8" fasteners to 35 lb-ft, and all 7/16" fasteners to 50 lb-ft.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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