

TORQUE SPECIFICATIONS**TORQUE SPECIFICATIONS**

Application	Ft. Lbs. (N.m)
Brake Band B-1 Thrust Element Plug	52 (70)
Converter Drain Plug	10 (13)
Converter-To-Drive Plate Bolt	31 (42)
Drive Shaft Clamping Nut	22 (30)
Front Cover-To-Case Bolts	10 (13)
Kickdown Solenoid Valve	14 (20)
Oil Drain Plug	10 (13)
Pressure Test Port Plug	10 (13)
Primary Pump-To-Front Cover Bolts	14 (20)
Rear Cover Bolts	10 (13)
Transmission-To-Engine	
M10 Bolts	41 (55)
M12 Bolts	48 (65)
3-Arm Output Flange Nut	89 (120)
	INCH Lbs. (N.m)
Axial Retainer Nut	71 (8)
Clutch K-2 Support Flange Bolts	97 (11)
Detent Plate Bolt	71 (8)
Intermediate Plate Bolts	71 (8)
Leaf Spring Bracket Bolt	71 (8)
Lower Cover-To-Case Bolts	71 (8)
Oil Filter-To-Valve Body Bolts	35 (4)
Oil Pan Bolts	71 (8)
Oil Pipe Bolt	71 (8)
Range Selector Lever Nut	71 (8)
Secondary Pump Bolts	71 (8)
Starter Lock-Out Switch Screw	71 (8)
Vacuum Unit (Modulator) Bolts	71 (8)
Valve Body-To-Case Bolts	71 (8)