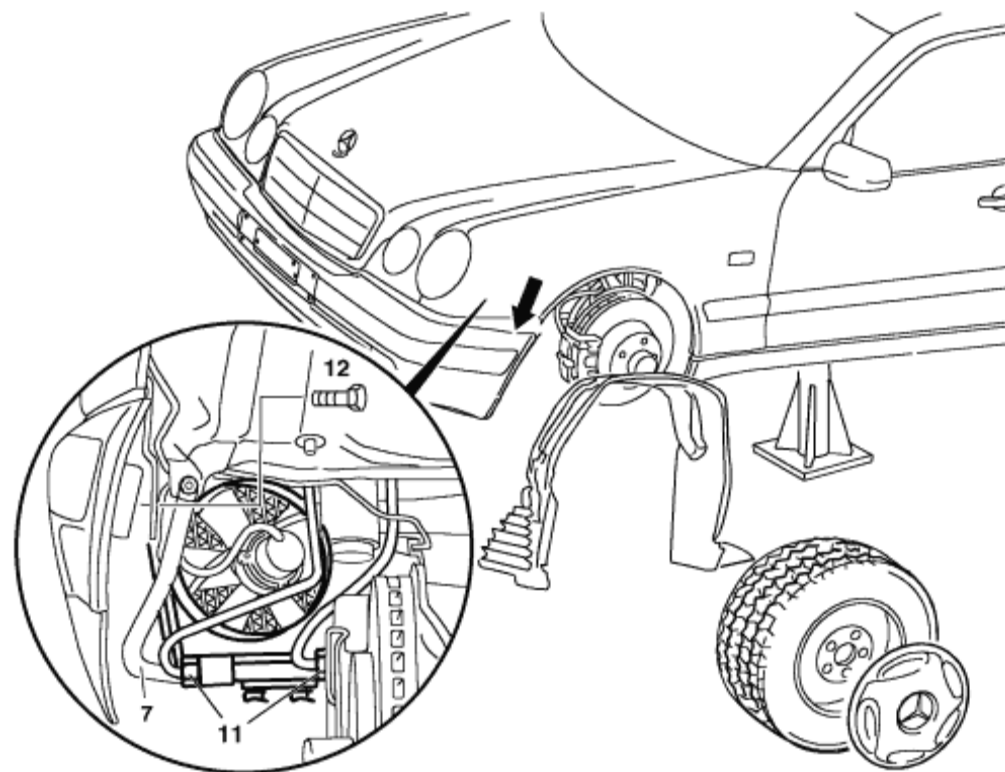
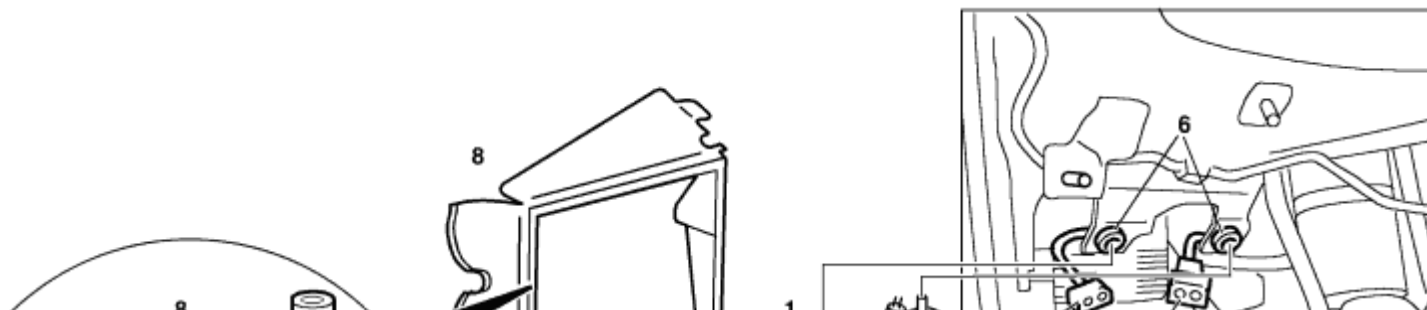


AR18.30-P-1000A	Removing and installing engine oil cooler	4.11.96
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ENGINE 606.962 in MODEL 210



P18.30-0226-06



P18.30-0227-09

	<b>Removing, installing</b>		
1	Remove left front wheel		
2	Remove bottom section of noise encapsulation at the front		<a href="#">AR94.30-P-5300AB</a>
3	Remove inner wheel house liner on the left		
4	Unscrew engine oil pipes (11) from engine oil cooler (1)	 Collect any oil which runs out	
5	Unscrew fixing bolt (12) of bumper bracket in left front fender	 Turn bumper downwards (arrow)	
6.1	Disconnect fan motor connector (4)	On vehicles with trailer coupling only	
7	Unscrew nuts of retainer (7)		
8	Remove engine oil cooler unit downwards	 <b>Installation:</b> Pay attention to rubber grommets (6)	
9	Unplug plug (5) on temperature sensor		
10.1	Detach blower (3)	On vehicles with trailer coupling only  <b>Installation:</b> Replace self-locking bolts	
11.1	Remove blower ring (2)	On vehicles with trailer coupling only	
12	Pull off retaining clips (9)		
13	Remove retainer (7)	 <b>Installation:</b> Pay attention to rubber grommets (13)	
14	Remove surrounding gasket (8)	To do this, unscrew cross-head screw (10) and press locking detent (arrow) with screwdriver	
15	Install in reverse order		
16	Check and correct engine oil level	 The engine oil cooler thermostat only opens at an engine oil temperature of 110°C, bring the engine oil	

	temperature to 110°C so that the oil circuit is filled completely, then check and correct the engine oil level again.	
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