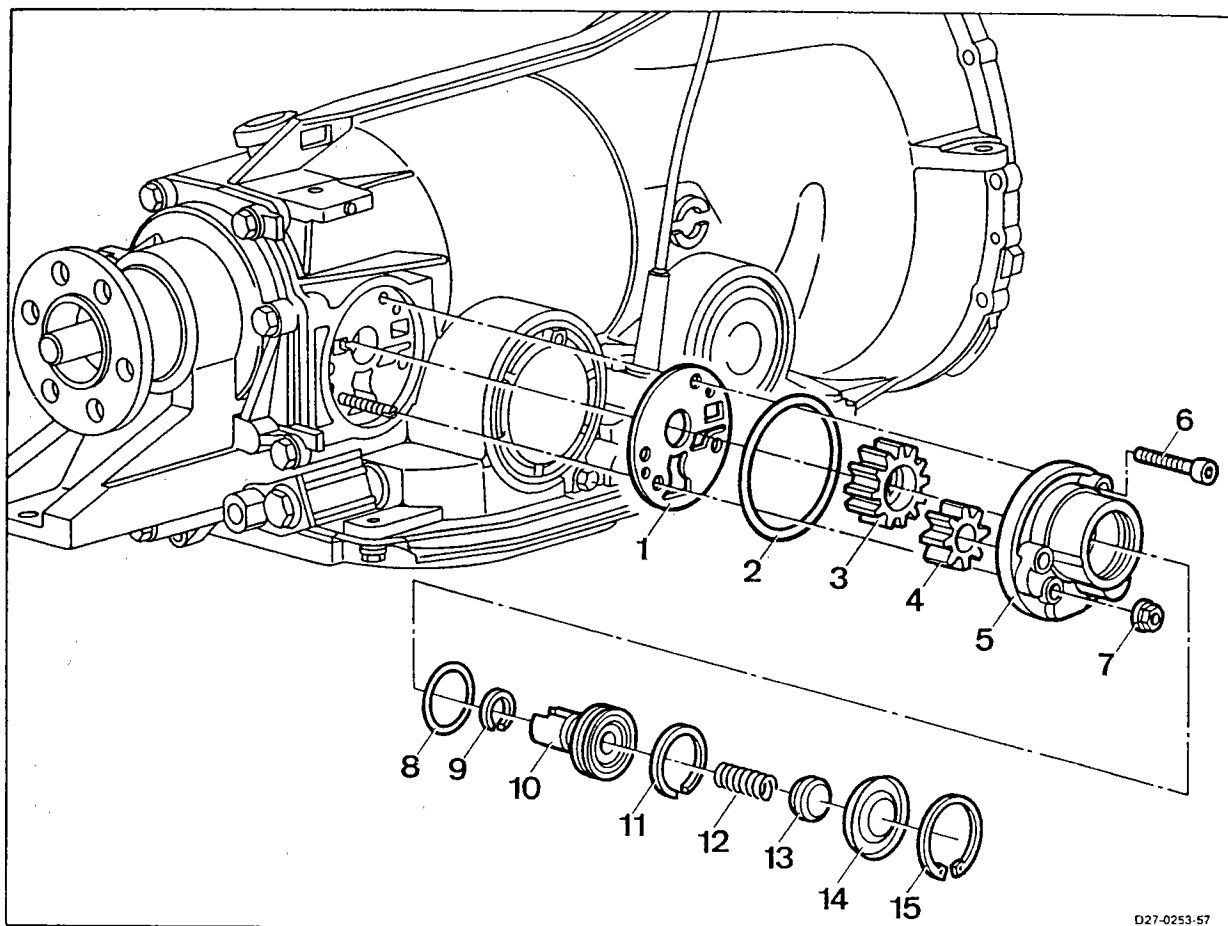
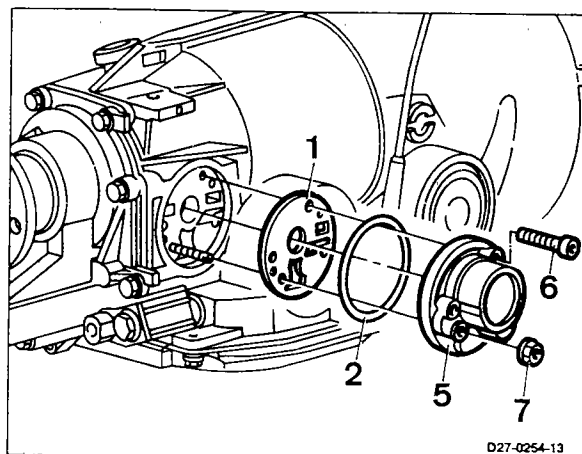




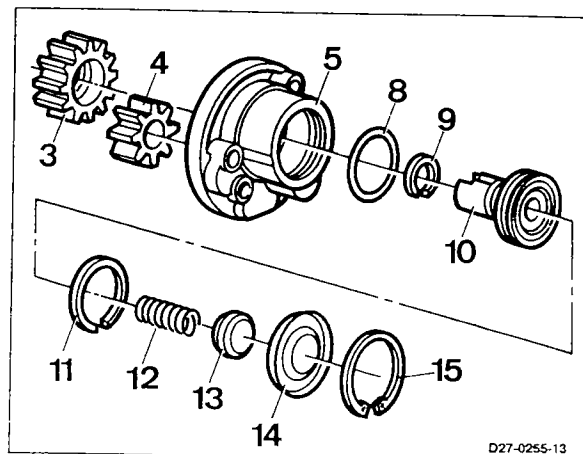
Removal

Note: The secondary pump is installed up to transmission end no. 3 576 711.

- 1 Unscrew hexagon nut (7) for axial support.
- 2 Unscrew hexagon socket bolts (6) and remove secondary pump housing (5).
- 3 Remove O-ring (2) and intermediate plate (1).



- 4 Remove pump gears (3/4) from secondary pump housing.
- 5 Remove locking ring (15) and remove cover (14).
- 6 Pull out spring retainer (13), spring (12) and cut-off piston (10) with O-ring (8).
- 7 Remove Teflon rings (9/11) from cut-off piston.



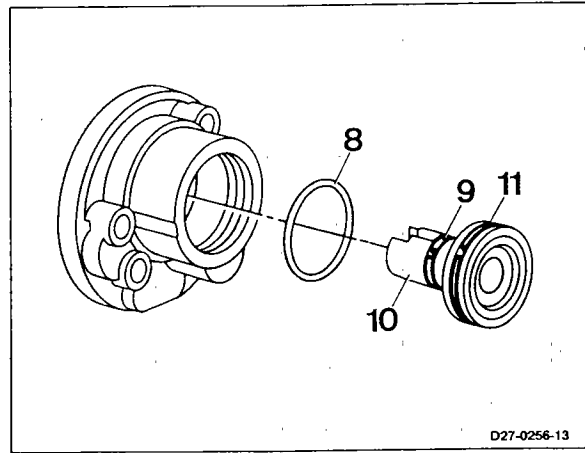
Installation

1 Install new O-ring (8) in secondary pump housing.

2 Install Teflon rings (9/11) in cut-off piston (10) and lubricate with automatic gear oil.

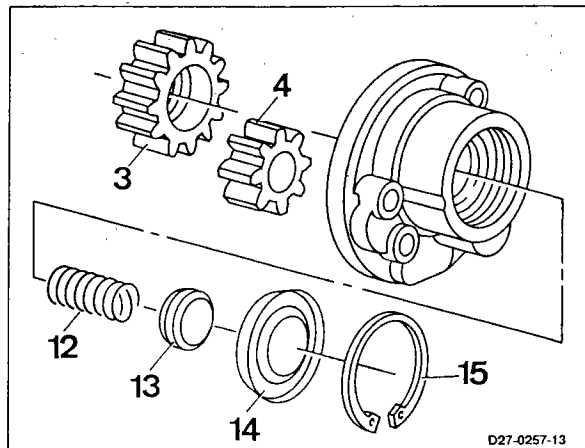
3 Slide cut-off piston into secondary pump housing.

Note: When sliding in the cut-off piston, the Teflon rings (9/11) must be pressed together.



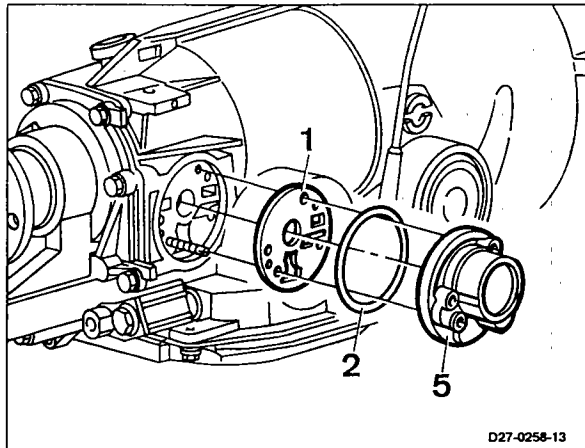
4 Insert spring (12), spring retainer (13) and cover (14) and install locking ring (15).

5 Install pump gears (3/4).



6 Install intermediate plate (1) and new O-ring (2).

7 Mount secondary pump housing (5).



8 Tighten hexagon socket bolts of secondary pump (6) to (7) Nm.

Note: The slot (A) in the axial support must be horizontal.

