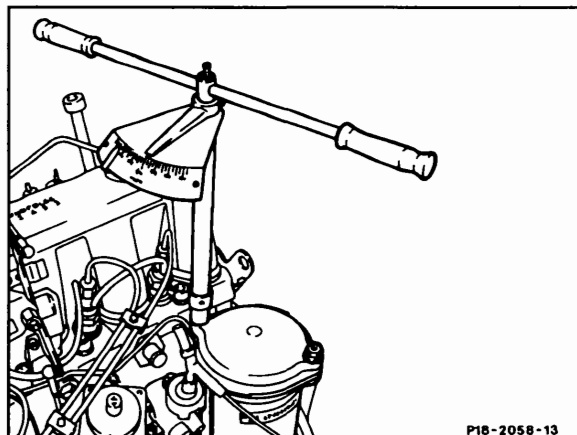


Tighten nuts to 25 Nm with torque wrench.



If oil has been drained from oil pan, replace seal ring on drain plug.

Tighten oil drain plug to 40 Nm.

Add engine oil.

Run engine and check for leaks.

Check oil approx. 2 min. after stopping engine at operating temperature.

