## Sheet1

## **Camshaft lobe positions**

Camenar lobe positions				
Dimension	Old camshaft code 05	New camshaft code 11	Comments	
End to thrust lip	55.12			
Thrust lip to lobe#1	7.47	6.68	3 Camshaft bearing 1 is in front	
Width lobe#1	18.16	19.44	4 Exhaust	
Gap between 1 and 2	24.88	24.37	7	
Width lobe#2	18.62	19.6	5 Inlet	
Gap from thrust lip to end of lobe 2	69.62	69.43	3 Check measurement	
Gap between 2 and 3	41.1	41.1	5	
Width lobe#3	18.98	18.98	3 Inlet	
Gap from thrust lip to end of lobe 3	129.5	128.72	2 Check measurement	
Gap between 3 and 4	24.9	25.6	1	
Width lobe#4	18.79	18.86	6 Exhaust	
Gap between 4 and 5	37.61	36.63	3 Contains camshaft bearing 2	
Width lobe#5	18.7	19.13	3 Exhaust	
Gap between 5 and 6	25.64	24.7	7	
Width lobe#6	18.98	19.2°	1 Inlet	
Gap between 6 and 7	40.71	40.8	3	
Width lobe#7	19.39	19.0	5 Inlet	
Gap between 7 and 8	23.94	24.94	4	
Width lobe#8	20.03	19.3	3 Exhaust	
Gap between 8 and 9	36.76	37.74	4 Contains camshaft bearing 3	
Width lobe#9	19.71	18.93	3 Exhaust	
Gap between 9 and 10	23.71	24.92	2	
Width lobe#10	19.95	19.89	9 Inlet	
Gap from lobe 10 to end	34.3	34	4 Contains camshaft bearing 4	
Accumulative length	512.33	513.98	3 Calculated from above	
Measured length	512	512	2 Measured with tape measure	
Minimum lobe width	18.16	18.86	6	
Max lobe width	20.03	19.89	9	
Average lobe width	19.131	19.244	4	