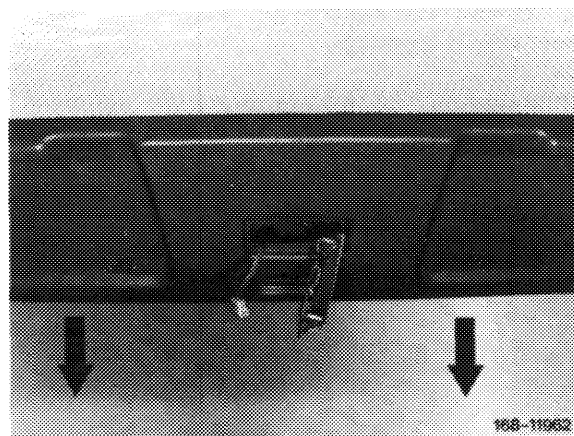


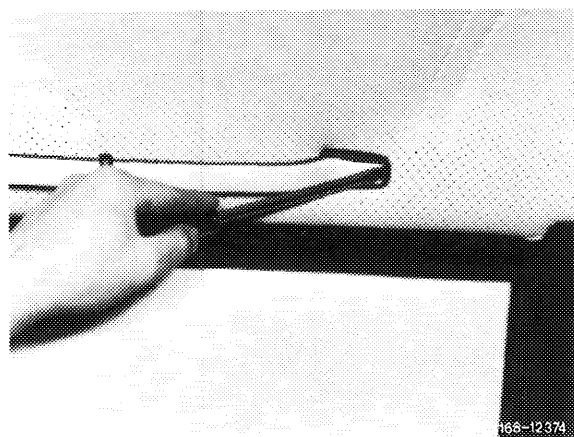
**Removal**

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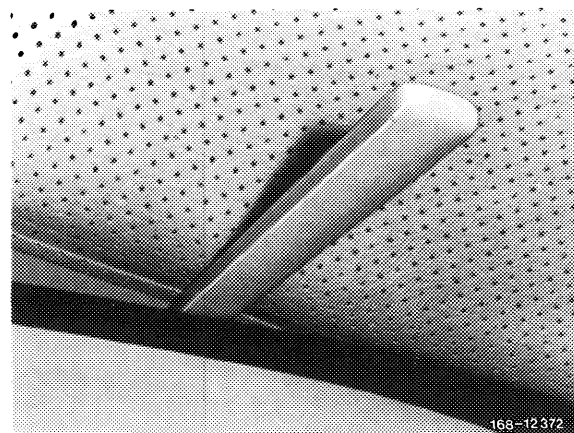
1 Remove upper window key on windshield (68-400).



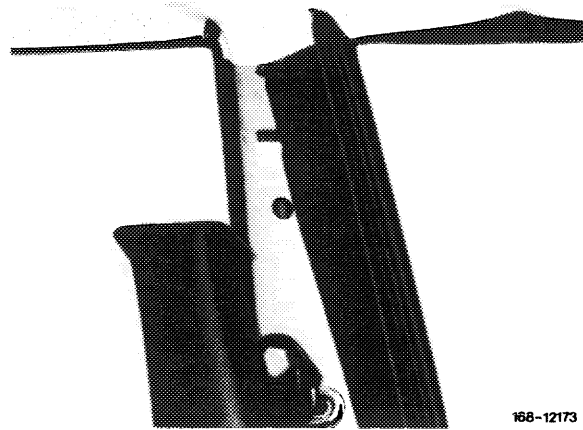
2 Remove grips.



3 Pry off edge guard strip in area of headliner with a plastic wedge.

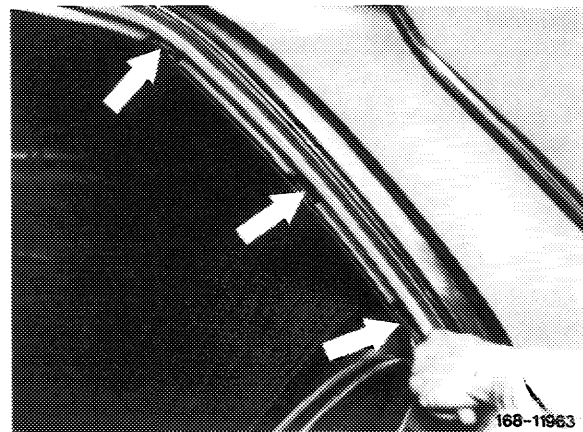


4 Remove both lower screws from center pillar trim and pull down center pillar trim.

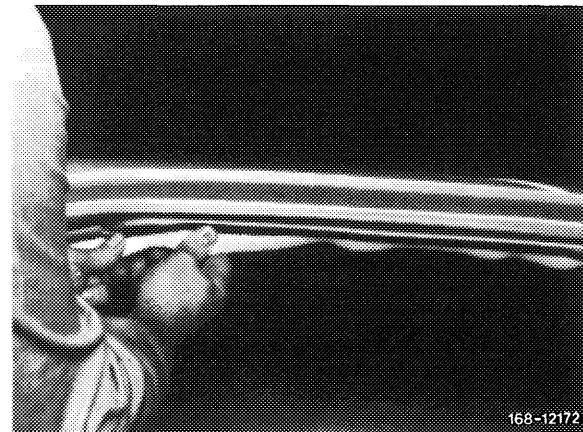


5 Remove rear pillar trim (68-449). Remove rear roof lamp if applicable.

6 Remove rear window (67-200).



7 Detach headliner at side roof seam.

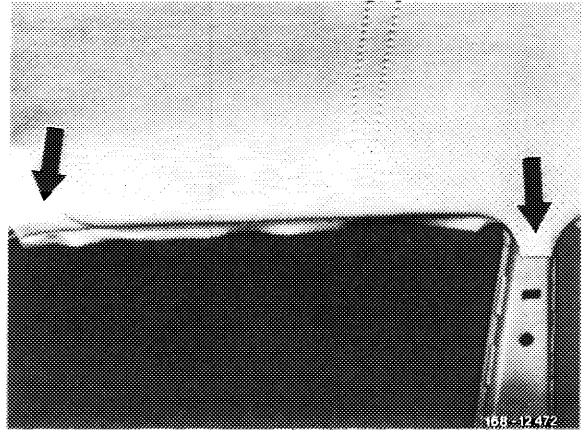


8 Press out clips on left and right rear pillars.

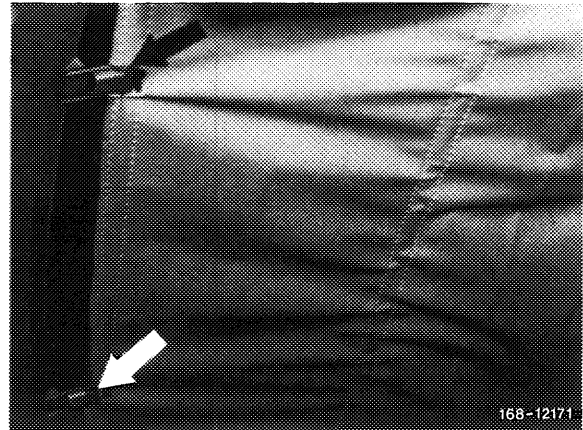
9 Detach headliner at rear pillar and rear window opening.



10 Detach hoop sticks starting at the rear, loosening the glued points on the center pillar and front roof frame.



11 Detach headliner at front roof frame and remove.

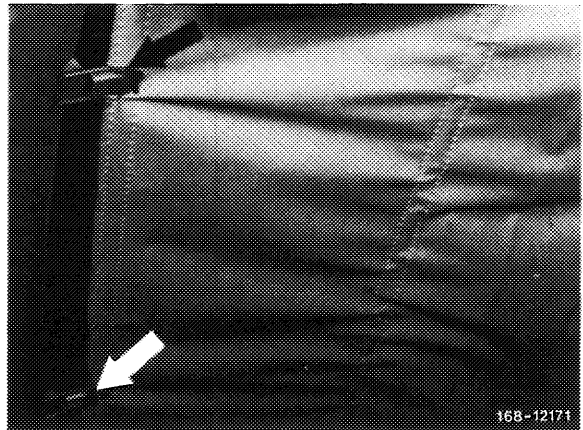


### Installation

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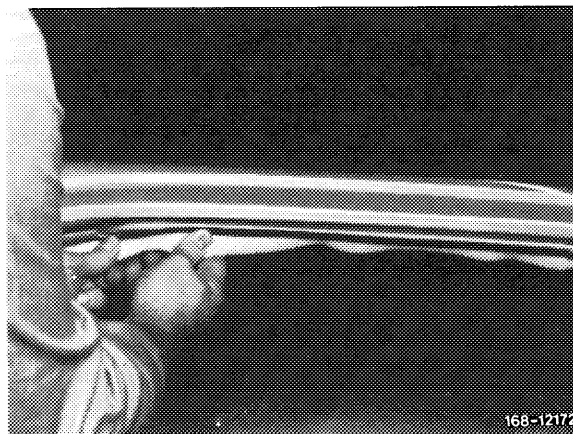
12 Attach headliner at front roof frame.

13 Attach hoop sticks starting at front and fold up.

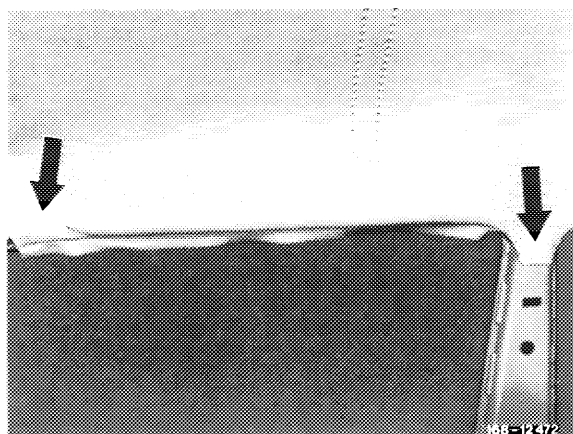


14 Stretch headliner and glue it to rear window opening at center area of seam (MB-PVC glue, Part no. 001 989 30 71).

15 Attach headliner to side roof seam.

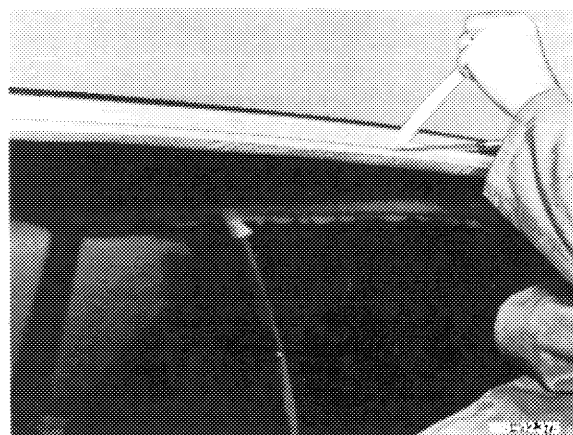


16 Stretch headliner and glue it to center pillar and front roof frame.



17 Glue headliner to rear pillar and rear window opening at corners of seam. Cut off protruding headliner material.  
(MB-PVC glue, Part no. 001 989 30 71)

**Note:** If a new headliner is installed, cut it at corners of rear window accordingly to prevent folds.



18 Continue installation in reverse sequence of removal.