

5. Install dial indicator on transmission, as shown in Figure 42, with the plunger against flat spot on the input shaft.
6. Zero dial indicator and move the input shaft in and out to measure end-play.
7. Record measurement for assembly reference. End-play should be 0.3-0.5mm (.012"-.020").
8. Rotate transmission so that output shaft yoke is facing up, as shown in Figure 43.
Caution: Drain pan may be required under transmission to catch fluid.
9. Place the transmission in the Park position to prepare for removal of the output shaft nut.
10. Remove the output shaft drive yoke retaining nut, using a 30 mm, 12 point socket, as shown in Figure 43.
11. Remove the output shaft drive yoke, as shown in Figure 43.
12. Remove and discard the transmission rear seal, as shown in Figure 43.

***Input Shaft End-Play Should Be
0.3 - 0.5 mm (.012" - .020")***

