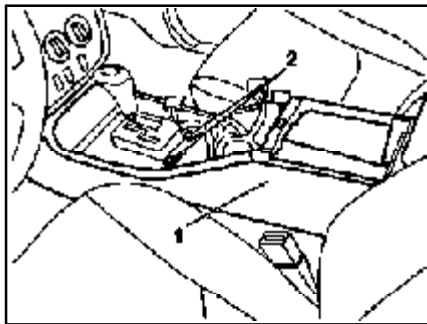


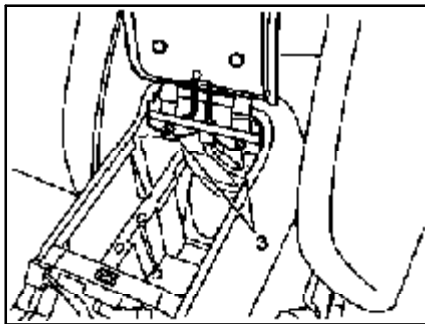
AR68.20-P-2000GH	Remove/install center console	4.2.97
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MODEL 163.113 /128 /136 /154 /157 /172 /174 /175



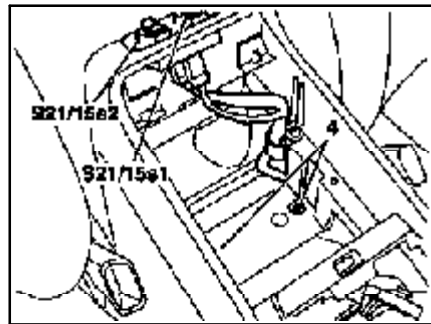
P68.20-0447-01

- 1 Housing
2 Screws



P68.20-0449-01

- 3 Screws
4 Screws



P68.20-0452-01

- S21/15s1 Left rear power window switch
S21/15s2 Right rear power window switch

e d	Remove, Install		
1	Remove armrest cover from center console		AR68.20-P-2370GH
2	Remove cover on gearshift lever	i Up to 31.08.01 i As of 01.09.01	AR68.20-P-2310GH AR68.20-P-2310GI
3	Unscrew screws (2) from front of housing (1)		
4.1	Disconnect electrical connector on right and left rear power window switches (S21/15s1 and S21/15s2)	i Up to 31.08.01: Remove wiring harness from mount.	
4.2	Disconnect connector from floor in center console	i Up to 31.08.01: Remove wiring harness from mount.	
5	Unscrew screws (4) from rear of housing (1)		
6	Remove housing (1)	i Set selector lever to position N i Installation: As of 01.09.01, ensure that air duct is installed tightly.	
7	Install in the reverse order		