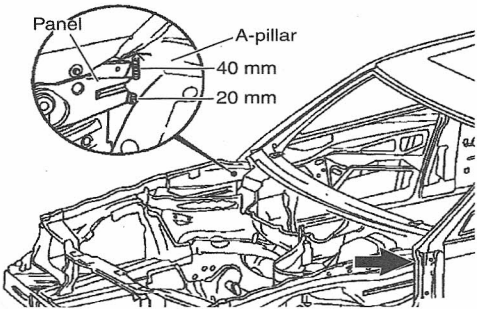


Group 62: Body structure

Problem	Possible cause, suggested repair
<p>All E-Class Clacking noises at A-pillars near engine hood hinges.</p> 	<p>a. Weld seams between reinforcement panel and A-pillar missing. Weld panel to A-pillar. <i>Note:</i> Top seam weld = 40 mm (1.6 in); bottom seam weld = 20 mm (3/4 in).</p> <p>b. Check wheel house paneling behind reinforcement panel for cracks (arrow). MIG weld cracks.</p>
<p>All E-Class Tension cracks on front control arm brackets</p>	<p>On vehicles with high mileage or under certain operating conditions stress cracks can occur on front control arm brackets. These stress cracks have no effect on operational stability. Contact MBUSA field engineering.</p>