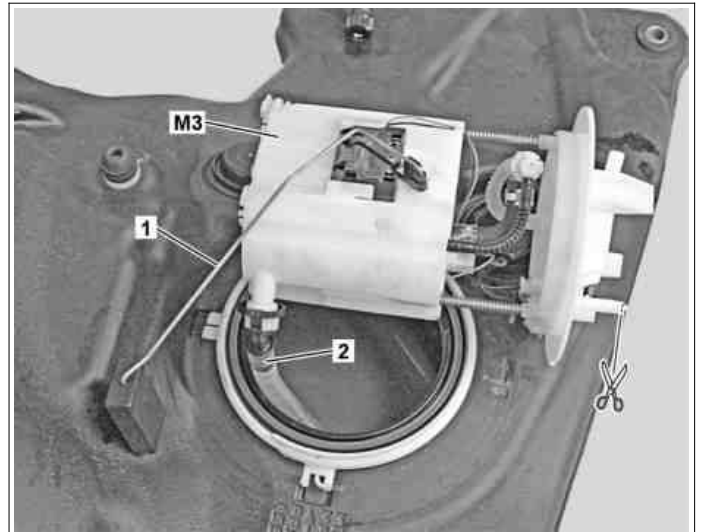


Model 166 with engine 651
Model 166, 292 with engine 157
Model 166, 292 with engine 276
Model 166, 292 with engine 278
Model 166, 292 with engine 642

Illustration shows model 166.024

1 Float linkage
 2 Fuel line
 M3 Fuel pump (FP)



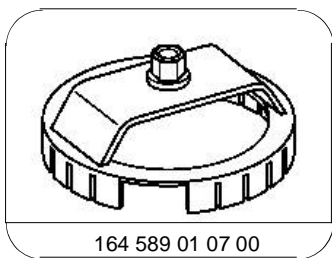
P47.20-2493-11

ⓘ	Information on preventing damage to electronic components due to electrostatic discharge		AH54.00-P-0001-01A
⊗ ⊗	Remove/install		
1	Remove fuel tank		AR47.10-P-4100GQ
2	Remove right locking ring	Model 166, 292 with engine 642 with code 228 (Auxiliary heater) i Installation: After replacing the fuel pump (M3), cut off end of the fitting at the position shown. Nm Ring nut to fuel tank ☞ Prong wrench	AR47.10-P-4100-02GQ *BA47.10-P-1004-01J *164589010700
3	Remove fuel pump (M3)	ⓘ Do not deform the float linkage (1). The fuel level fill level will be indicated falsely otherwise. i Allow escaping fuel to flow off into the fuel tank or catch it with absorbent rags.	
4	Release and detach fuel line (2)	ⓘ Do not kink, crush or twist fuel line (2) and do not lay in tight radii. Fuel line (2) must not exhibit any loops, indentations or damage. Damage and malfunctions can occur otherwise.	
5	Detach fuel level indicator fill level sensor	If necessary	AR47.10-P-7000GQ
6	Install in the reverse order		
⚠ Danger !	Risk of accident from vehicle starting off by itself when engine running. Risk of injury (bruises and burns) resulting from working on the engine while it is being started or when it is running.	Secure vehicle to prevent it from starting off by itself. Wear closed and snug-fitting work clothes. Do not touch hot or rotating parts.	AS00.00-Z-0005-01A
7	Carry out engine test run and check fuel system for leaktightness		

Nm Fuel tank

Number	Designation	Model 166	Model 292
--------	-------------	-----------	-----------

BA47.10-P-1004-01J	Ring nut to fuel tank	Nm	110	110
--------------------	-----------------------	----	-----	-----



Prong wrench