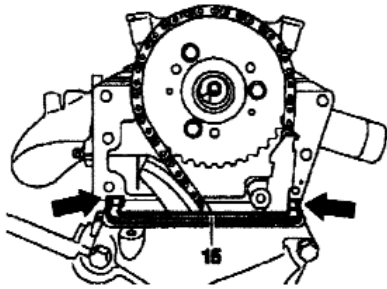




FACTORY SERVICE BULLETINS

Oil leakage at
top front cover

Engines 103, 104, 120



If oil leaks where the five parts meet between the cylinder heads gasket and the cover gasket, remove the top front cover and its gasket. Apply one drop of Loctite 5900 sealant to the right and left ends once they're entirely oil-free. This fills the gap between the cylinder head gasket and the cover gasket. This repair can't work if the parts are not entirely free of oil!

Dry the new cover gasket and insert it into an oil-dry groove in the timing case. Don't use sealant here. Lubricate the top of the gasket lightly with oil so the front cover can slide over it without damage to the gasket. Apply a thin layer of Loctite 5900 to the surfaces of the front cover that contact the cylinder head.

Press all parts joined with Loctite together for ten minutes or you can't be confident of the leak-tightness of your repair. Should this repair fail, the next step requires replacement of the cylinder head gasket.