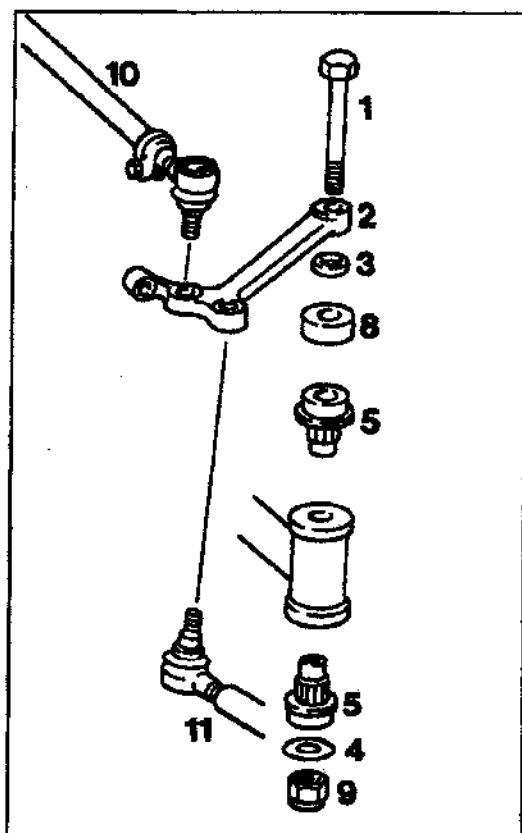


46-520 Checking idler arm play, R and R idler arm bushing



P46-5048-17

<p>Idler arm (2)</p> <p>Tie rod (10)</p> <p>Center link (11)</p> <p>Self-locking nut (9)</p> <p>Bolt (1)</p>	<p>check bearing play, max. 0.5 mm. Use magnetic holder 363 589 02 21 00 (steps 1-3).</p> <p>remove from idler arm, install (46-540) (step 4).</p> <p>remove from idler arm, install (46-550) (step 5).</p> <p>screw off, screw on and replace, 180 Nm. Remove sealing washer (4), install (step 6).</p> <p>screw out, screw in. Remove idler arm (2), spacer (3) and dust cap (8), install (step 7).</p>
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