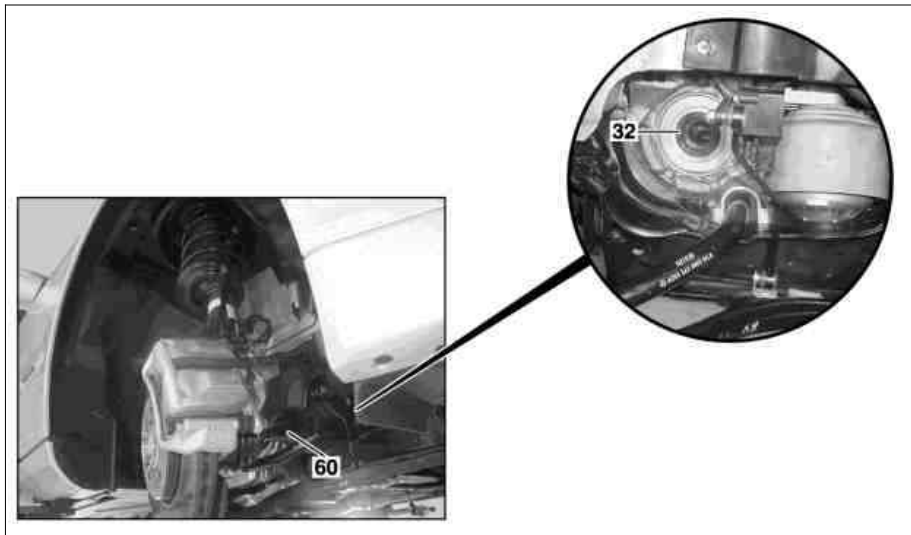


MODEL 203.081 /084 /087 /092 /281 /284 /287 /292

MODEL 220.083 /084 /087 /183 /184 /187

Shown on model 203

32 Radial sealing ring
60 Right front axle shaft



P33.30-2044-05

Modification notes

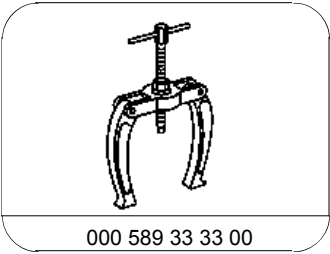
1.8.03	Model 203 special tool replaces	Step 1	AR33.30-P-0540-01P
1.8.03	Model 220 new special tool incorporated	Step 1	AR33.30-P-0540-01I

	Remove/install		
	Danger!	Risk of death caused by vehicle slipping or toppling off of the lifting platform.	Align vehicle between the columns of the lifting platform and position the four support plates at the lifting platform support points specified by the vehicle manufacturer.
1	Remove right front axle shaft (60)	Model 203 Model 220	AR33.30-P-0620P AR33.30-P-0620I
2	Replace radial seal (32)	Coat sealing lip of radial seal with universal hypoid gear oil:	
BB	Universal hypoid gear oils (SAE 85 W-90)	Model 203 Countersupport Internal extractor Drift	AR33.30-P-0540-01P BB00.40-P-0235-07A *000589333300 *203589033300 *210589011500
BB	Universal hypoid gear oils (SAE 85 W-90)	Model 220 Countersupport Internal extractor Drift	AR33.30-P-0540-01I BB00.40-P-0235-07A *000589333300 *203589033300 *210589011500
3	Install in the reverse order		
4	Check front axle gear oil level, correct if necessary	 	AR33.30-P-0525-02P *BF33.30-P-1001-03C *BA33.30-P-1006-03D

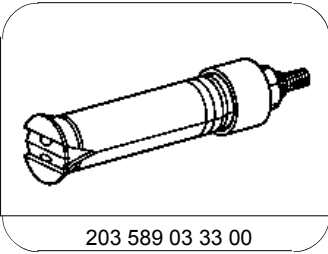
Front final-drive unit

Number	Designation		Model 203.08/09/ 28/29	Model 220.08/18
BA33.30-P-1006-03D	Oil filler opening screw plug	Nm	30	30

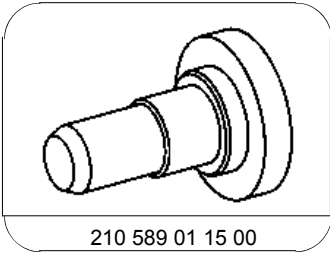
Number	Designation	Model 203.08/09/28/29	Model 220.08/18
BF33.30-P-1001-03C	Hypoid gear oil	Filling capacity Liters 0,46	0.6
		Specifications for Operating Sheet Fluids	BB00.40-P-0235-07A BB00.40-P-0235-07A



Counter stay



Internal puller



Drift