

Normal compression

Engine	Ignition distributor Bosch No.	Adjusting value ¹⁾ of firing point without vacuum 4500/min	Test value Ignition timing without vacuum			Vacuum adjustment in direction of "advance" at 4500/min	Installation value of ignition distributor at starting speed without vacuum
			Idle	1500/min	3000/min		
115.923	0 231 115 064	43°	13–19°	22–38°	30–37°	8–14°	6° before TDC
	0 231 170 138		13–20°	16–22°	33–39°	14–20°	17° before TDC
	0 231 170 081		2–8°	15–23°	32–40°	10–14°	7° before TDC
115.938 115.951 115.954	0 231 170 138 0 231 170 237	40°	10–18°	13–19°	30–36°	14–20°	14° before TDC