

C. Front axle wheel alignment

Model	Camber 1) (Toe-in 0°) Tol. $\begin{matrix} +10' \\ -20' \end{matrix}$	Caster 1) (Toe-in 0°) Tol. $\pm 30'$	With wheels turned	Toe-in 1) Tol. $\pm 10'$	Toe-out on turns \angle 2) Tol. $\pm 30'$	Ball point position in mm Tol. ± 2
Basic version						
as of 10/88						
124.020/021/023/026/ 03/04/05/120/125/ 128/13	- 0° 05'	10° 10'	9° 55'	0° 20'	- 0° 55'	27.5
up to 11/88						
124.01/020/021/022/023/ 026/028/030/031/032/ 04/05/120/125/128/13	- 0° 25'	10° 25'	10° 05'		- 1° 05' 3)	
124.003/104/105	- 0° 05'	10° 10'	9° 55'		- 1° 10' 3)	
124.027/029/127/129	0° 10'	10° 5'	9° 50'		- 1° 20' 3)	
124.06	- 0° 40'	10° 30'	10° 15'		- 1°	
124.004/007/008/106/107	0° 25'	10°	9° 45'		- 1° 20' 3)	
124.07/08/09/18/19	- 0° 05'	10° 10'	9° 55'		- 1° 10' 3)	
124.034	- 0° 40'	10° 30'	10° 15'		- 1° 30'	26.5 4)
124.036	- 1°	10° 50'	10° 30'		- 0° 55'	23.5 5)
124.2/3	- 0° 35'	10° 20'	10° 05'	0° $\begin{matrix} +5' \\ -10' \end{matrix}$	- 0° 50'	28.5
as of 10/88						
201.01/02/12	0°	10° 10'	9° 55'	0° 20'	- 0° 35'	30
up to 10/88						
201.01/02/12	- 0° 25'	10° 25'	10° 05'		- 0° 45'	
201.034/035		10° 30'	10° 10'		- 0° 40'	
201.036	- 1° 35'	11° 20'	10° 55'		- 0° 20'	

1) Tolerances only for checking. Aim for specified value during adjustment. Permissible difference between left and right 0°20' camber, 0°30' caster.

2) Value specification without toe-in.

3) On vehicles up to 08/89 (prior to introduction of modified drag link), the toe-out on turns is smaller by 15'.

4) Measuring point: on pitman arm.

5) Measuring point: on idler arm.



Model	Camber ¹⁾ (Toe-in 0°) Tol. $\begin{matrix} +10' \\ -20' \end{matrix}$	Caster ¹⁾ (Toe-in 0°) Tol. $\pm 30'$	With wheels turned	Toe-in ¹⁾ Tol. $\pm 10'$	Toe-out on turns \angle ²⁾ Tol. $\pm 30'$	Ball point position in mm Tol. ± 2
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Level control with level adjustment at front and rear axles

201.03	- 1°	10° 55'	10° 30'	0° 20'	- 0° 30'	30
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Suspension for increased payload (Special equipment 11152)

124	- 0° 05'	10° 10'	9° 55'	0° 20'	-1° 10' ³⁾	27.5
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Suspension for increased ground clearance (stiff suspension, Special equipment 10881)

124.01/02/03/07/08/09/ 12/13/18/19	0° 20'	10°	9° 45'	0° 20'	- 1° 20' ³⁾	27.5
124.2/3	- 0° 30'	10° 15'	10°	0° $\begin{matrix} +5' \\ -10' \end{matrix}$	- 0° 50'	28.5
201	0° 20'	10°	9° 45'	0° 20'	- 0° 55'	30

Sports chassis

124.01/02/030/031/032/ 04/05/07/08/09/12/13 18/19	- 0° 45'	10° 40'	10° 20'	0° 20'	- 0° 55'	27.5
124.034	- 0° 55'	10° 45'	10° 25'			26.5 ⁴⁾ 23.5 ⁵⁾
124.06						27.5
201	- 0° 50'	10° 40'	10° 20'			- 0° 35'

1) Tolerances only for checking. Aim for specified value during adjustment. Permissible difference between left and right 0°20' camber, 0°30' caster.

2) Value specification without toe-in.

3) On vehicles up to 06/89 (prior to introduction of modified drag link), the toe-out on turns is smaller by 15'.

4) Measuring point: on pitman arm.

5) Measuring point: on idler arm.

