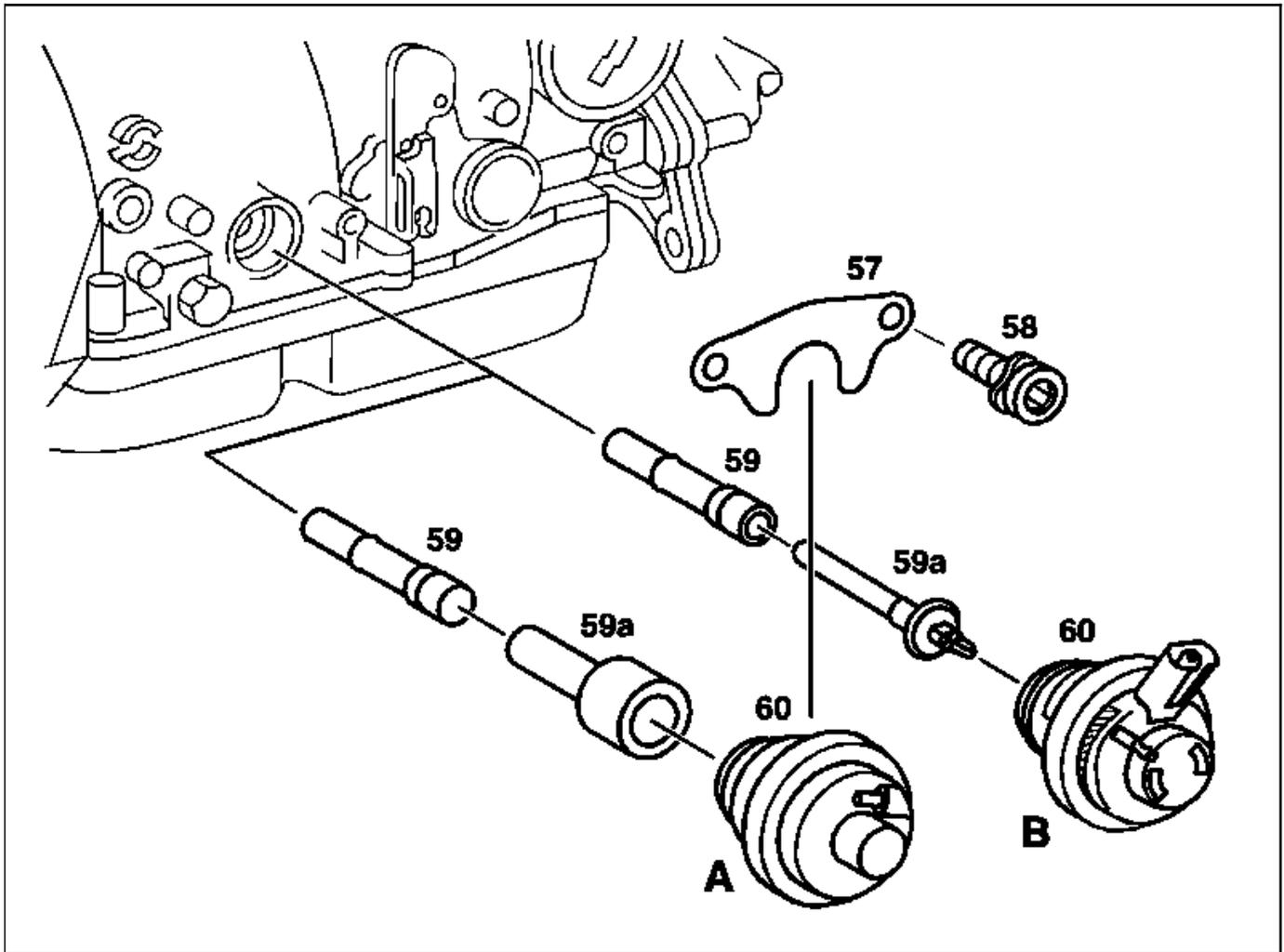


## 27-425 Removing and installing vacuum unit

Operation no. of operation texts and work units or  
standard texts and flat rates:  
27-6060



P27-5343-57

- A up to 07/92
- B as of 08/92

Hexagon socket screws (58).....	Unscrew, screw in, 8 Nm. Remove retaining plate (57).
Vacuum unit (60).....	Remove, after installing, test modulating pressure and adjust (see Op. No. 27-350).
Modulating pressure valve (59) and thrust pin for heat expansion compensator (59a).....	Remove, install, check for ease of movement.