



HITCH WEIGHT: <u>11</u> LBS. INSTALL TIME: <u>30</u> MINUTES INSTALL NOTES: DRILLING REQUIRED FASCIA TRIMMING REQUIRED

INSTALLATION STEPS

- 1) Center and square the hitch on the car bumper beam and box member. Using the hitch as a template mark and drill box member using a 1/2" drill. Mark and drill aluminum bumper beam using a 3/8" drill.
- 2) Drill a 1" diameter access hole in the bottom surface of the box member for hardware using a hole saw. Position the access hole between the 1/2" mounting holes. Fishwire carriage bolts and spacers through the access hole and out 1/2" holes. Cover access hole with duct tape to seal hole.
- 3) Carefully position hitch over fasteners and secure with flange nuts. Secure hitch to bumper beam with hex bolts and flange nuts. Bumper fascia can be trimmed for access to bolts.
- 4) Torque all 7/16" hardware to 50 lb.-ft. and all 3/8" hardware to 30 lb.-ft.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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