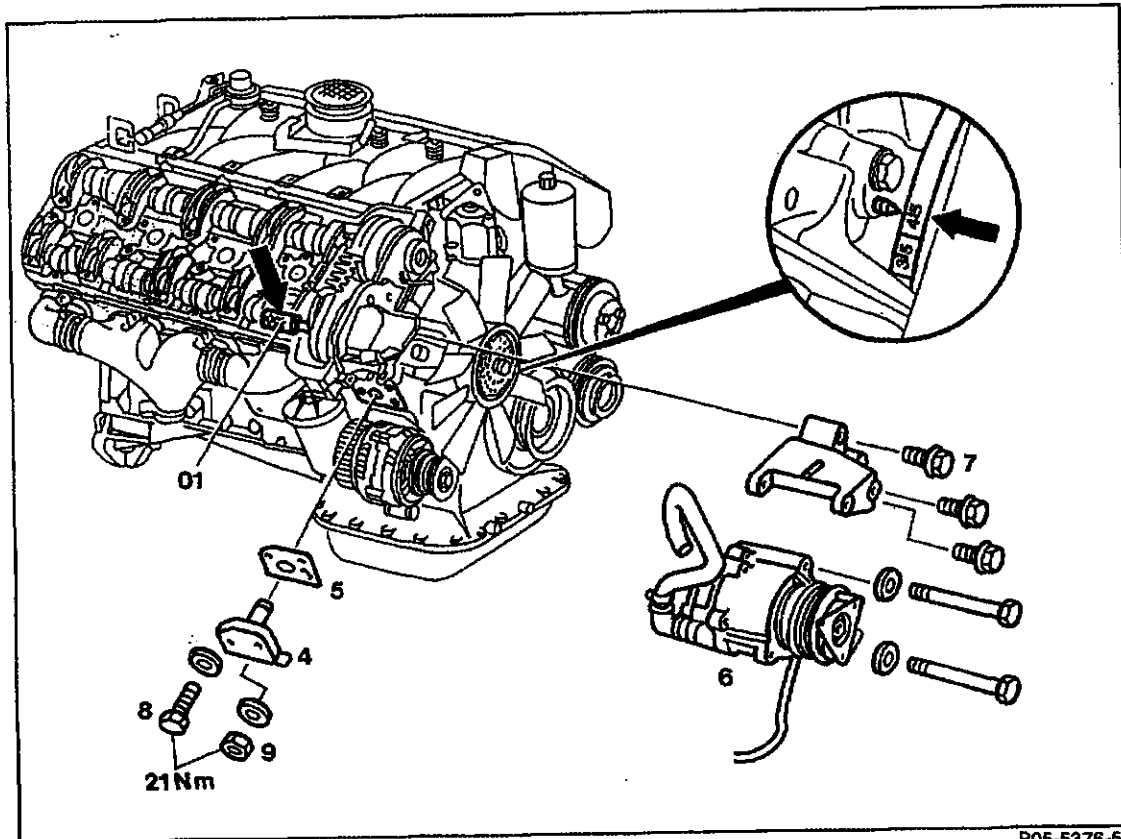


## 05-3100 Removing and installing chain tensiometer

Preceding work:  
Right cylinder head cover removed (01-0500).

Operation no. of operation texts and work units or standard texts  
and flat rates  
05-7800, 7801



P05-5376-57

Model 210: air cleaner housing .....	remove, install.
Piston of cylinder 1 .....	position to 45° before ignition TDC (arrow).
Right outlet camshaft .....	fix in position with pin (01) (arrow) so that the exhaust camshaft does not jump across when timing chain relieved.
	Special tool 111 589 03 15 00.
With mechanical secondary air injection: .....	slacken poly V-belt and take off from air pump (6) or model 129 with engine 119.960, from generator, fit on (13-3420).
Model 129 with engine 119.960: generator .....	unbolt, bolt on (15-510).