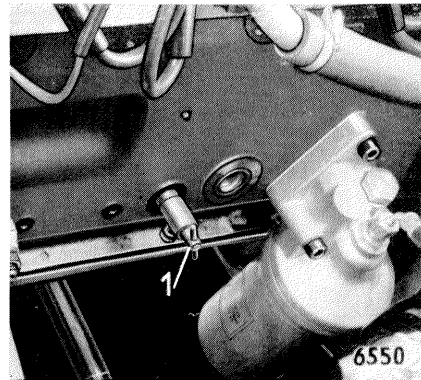


1 = radiator water drain cock



1 = engine water drain cock

### Water pump

The screw on the side serves to control the oil level. In addition to the normal maintenance an oil level control should also be made if the water pump has been dismantled or if a replacement pump is being mounted. If the oil level does not come up to the control screw, you should pour the same oil as is used for the rear axle into the filling screw. Make sure that the venting hole in the filling screw is not clogged.

### Radiator

Drain cooling water.

Caution! Overpressure cooling system. Opening the radiator cap see page 14. Then open drain cock on bottom of radiator and drain cock on bottom of engine and disconnect the water supply hose of the heating on the cylinder head and bend it down – thereby draining the heating system. If the drainage outlets are blocked or frozen, clear them with a wire. The drainage outlets should remain open until you refill the system.

Filling in cooling water

1. Set both heating levers to 'warm'.
2. Slowly pour in cooling water up to filler opening rim.
3. For about 1 minute run engine with increased idling speed and with open radiator filler cap.
4. Return to normal idling speed and slowly fill up radiator system,
  - a) if the cooling water is cold: up to metal marking strip visible in radiator filler opening;
  - b) if the cooling water is warm: up to about half an inch above metal strip.

Only radiator caps with the identification mark 100 should be used.